CHAMPION LIMITED WARRANTY

Your Champion brand product is warranted to be free from defects in materials and workmanship for a period of one (1) year from the date of purchase. This warranty is extended only to the original consumer purchaser. During the warranty period, we will (at our sole option) repair, replace or refund the purchase price of any defective part or product covered by this warranty when it is returned by the original owner with proof of purchase and an assigned Return Goods Authorization number from the factory. The repair, replacement or refund will be without charge except for reasonable shipping, handling and insurance charges.

In the unlikely event that you experience a problem with your Champion product, call Customer Service at 1-800-379-1732 to receive instructions and a Return Goods Authorization number.

This warranty does not cover product or parts damaged or rendered defective due to accident, misuse, abuse, modification, neglect, improper voltage, water damage, improper or unauthorized repair, improper assembly, failure to follow operating instructions, or damage due to normal wear and tear.

ANY WARRANTIES IMPLIED BY LAW SHALL IN NO EVENT EXTEND BEYOND DURATION OF THIS EXPRESS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. REPAIR OR REPLACEMENT AS PROVIDED HEREIN IS YOUR EXCLUSIVE REMEDY FOR ANY DEFECTIVE PRODUCT. IN NO EVENT SHALL WE BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND ARISING OUT OF THE PURCHASE OR USE OF THIS PRODUCT, WHETHER BASED UPON CONTRACT, TORT, STATUTE OR OTHERWISE. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

CONTACT US

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CHAMPION® RIFLE STOCKS Owner's Manual

Ruger Mini-14® & Ruger Mini-30®



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Ruger Mini-14®* & Ruger Mini-30®*



WARNING: UNLOAD FIREARM BEFORE DISASSEMBLY & INSTALLATION TO PREVENT SHOOTING ACCIDENTS

INSTALLATION

- 1. Remove trigger group per Ruger instruction. Place safety in rear position. Do not remove hex screws in gas port.
- 2. Lift receiver out of wood stock.
- 3. Remove the two side screws from wooden stock.
- 4. Remove the two metal inserts from the wood and replace into Champion stock.
- 5. Insert two side screws into Champion stock and replace receiver into stock.
- 6. Insert trigger group and latch by depressing downward.

NOTE: Most actions will have a tight fit but will still drop in. However, if too tight, some minor modifications may be required for the various models of Ruger Mini-14 and Mini 30 rifles. Please follow the suggestions below if you are having problems:

- a. When looking at the stock upside down, you will see two rectangular areas on both sides where the action insert sits inside the stock. Some material may need to be removed from both sides in order for the action insert to drop in further. This can be accomplished by filing or using a Dremel®** tool.
- b. Again, looking at the stock upside down, there is a "ledge" toward the trigger area where the action insert butts against when dropped in. It may be necessary to remove a little material from this ledge to allow the insert to rest further back in the stock.

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Notes
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^{*} Registered trademark of Sturm, Ruger and Co., Inc.

^{* *} Registered trademark of Robert Bosch Tool Corporation (RBTC).