WARNING: TO AVOID SERIOUS INJURY OR PROPERTY DAMAGE, THOROUGHLY READ INSTRUCTIONS BEFORE USING.
PARTS LIST

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>DESCRIPTION</th>
<th>QTY.</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Steel Pop-Up Target Chassis</td>
<td>1</td>
</tr>
<tr>
<td>B</td>
<td>Steel Pop-Up Target Mount</td>
<td>1</td>
</tr>
<tr>
<td>C</td>
<td>14&quot;x4&quot; (44900) or 20&quot;x6&quot; (44901) AR500 Steel Pop-Up Target</td>
<td>1</td>
</tr>
<tr>
<td>D</td>
<td>Carriage Bolt M12x40mm</td>
<td>2</td>
</tr>
<tr>
<td>E</td>
<td>Nylon Locking Nut 12mm</td>
<td>3</td>
</tr>
<tr>
<td>F</td>
<td>Hex Bolt M12x80mm</td>
<td>1</td>
</tr>
<tr>
<td>G</td>
<td>Torsion Spring</td>
<td>1</td>
</tr>
<tr>
<td>H</td>
<td>Chassis Leg</td>
<td>2</td>
</tr>
<tr>
<td>I</td>
<td>Hex Bolt M10x25mm</td>
<td>2</td>
</tr>
<tr>
<td>J</td>
<td>Nylon Locking Nut 10mm</td>
<td>2</td>
</tr>
<tr>
<td>K</td>
<td>Ground Stakes</td>
<td>4</td>
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</tbody>
</table>

(44900) (44901)
**ASSEMBLY DIRECTIONS**

**Required Tools:**
- (1) 19mm or ¾” socket w/ratchet
- (1) 18mm wrench or adjustable wrench
- (2) 17mm wrench or adjustable wrench

**Assembly Steps:**

**STEP 1:** Using two 17mm wrenches or adjustable wrenches, bolt Chassis Legs (H) to AR500 Steel Pop-Up Target Chassis (A) with two Hex Bolts M10x25mm (I) and two Nylon Locking Nuts 10mm (J) as shown.

**STEP 2:** Using one 19mm or ¾” socket w/ratchet, bolt Pop Up Target Mount (B) to AR500 Steel Pop-Up Target (C) with two Carriage Bolts M12x40mm (D) and two Nylon Locking Nuts 12mm (E) as shown.

**STEP 3:** Align previous assembly with bracket on Pop Up Target Chassis as shown. Insert Hex Bolt M12x80mm (F) through AR500 Steel Pop-Up Target Chassis, previous assembly and Torsion Spring (G). Ensure Torsion Spring is oriented as shown, otherwise the Torsion Spring may be damaged and the target system may fail to function properly. Using one 18mm wrench or adjustable wrench and one 19mm or ¾” socket w/ratchet, tighten Hex Bolt M12x80mm and Nylon Locking Nut 12mm ensuring the target can still move freely.

**WARNING:** Never shoot the target unless it has returned to a position where the shooting face is angled down toward the ground approximately 5-10 degrees from the vertical. Shooting the target in any other position can cause bullets or bullet fragments to deflect in an unsafe direction.

**STEP 4:** Ensure the target is mounted with the shooting face angled down toward the ground approximately 5-10 degrees from the vertical. If adjustment is required, loosen nuts and bolts from step 2, manipulate target into desired position and re-tighten nuts and bolts.

**STEP 5:** After selecting a proper and safe shooting location for the target, drive ground stakes (K) through all four legs to secure target in place.
**Troubleshooting:**
Target does not return to an upright position.
- Ensure torsion spring is installed correctly and not damaged.
- Ensure Hex Bolt M12x80mm and Nylon Locking Nut 12mm from Step 3 are not too tight preventing proper movement.

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**WARRANTY CERTIFICATE**

Congratulations on the purchase of your new CHAMPION POP-UP TARGET BASE. Your new POP-UP TARGET BASE is warranted to be free from defects in material or workmanship for a period of six (6) months from the date of purchase. This warranty is extended only to the original consumer purchaser. Should you believe that your CHAMPION POP-UP TARGET BASE is defective in material or workmanship, you should contact the CHAMPION TRAPS & TARGETS Customer Service Department via phone at 800-379-1732. In the event a warranty repair is required, all parts will be provided at no charge. THIS WARRANTY DOES NOT COVER DEFECTS OR DAMAGE RESULTING FROM: CARELESSNESS, MISUSE, IMPROPER INSTALLATION, MODIFICATION, OR NORMAL WEAR AND TEAR.

RETAIN THIS WARRANTY CERTIFICATE FOR FUTURE REFERENCE. THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED TO THE DURATION OF THIS LIMITED WARRANTY.

CHAMPION TRAPS AND TARGETS IS NOT LIABLE FOR DAMAGES IN EXCESS OF THE PURCHASE PRICE OF THE PRODUCT AND UNDER NO CIRCUMSTANCES SHALL CHAMPION TRAPS AND TARGETS BE LIABLE FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES. HOWEVER, SOME STATES DO NOT ALLOW LIMITATIONS ON INCIDENTAL, OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

The above warranty provides the sole and exclusive warranty available to the customer in the event of a defect in material or workmanship in the CHAMPION POP-UP TARGET BASE. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.

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