### CHAMPION LIMITED WARRANTY

Your Champion brand product is warranted to be free from defects in materials and workmanship for a period of one (1) year from the date of purchase. This warranty is extended only to the original consumer purchaser. During the warranty period, we will (at our sole option) repair, replace or refund the purchase price of any defective part or product covered by this warranty when it is returned by the original owner with proof of purchase and an assigned Return Goods Authorization number from the factory. The repair, replacement or refund will be without charge except for reasonable shipping, handling and insurance charges.

In the unlikely event that you experience a problem with your Champion product, call Customer Service at 1-800-379-1732 to receive instructions and a Return Goods Authorization number.

This warranty does not cover product or parts damaged or rendered defective due to accident, misuse, abuse, modification, neglect, improper voltage, water damage, improper or unauthorized repair, improper assembly, failure to follow operating instructions, or damage due to normal wear and tear.

ANY WARRANTIES IMPLIED BY LAW SHALL IN NO EVENT EXTEND BEYOND DURATION OF THIS EXPRESS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. REPAIR OR REPLACEMENT AS PROVIDED HEREIN IS YOUR EXCLUSIVE REMEDY FOR ANY DEFECTIVE PRODUCT. IN NO EVENT SHALL WE BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND ARISING OUT OF THE PURCHASE OR USE OF THIS PRODUCT, WHETHER BASED UPON CONTRACT, TORT, STATUTE OR OTHERWISE. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

## **CONTACT US**

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# CHAMPION® RIFLE STOCKS Owner's Manual

M-1 Carbine



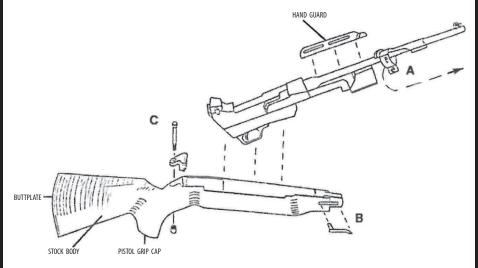
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## M-1 CARBINE SPORTER REPLACEMENT STOCK

## INSTALLATION INSTRUCTIONS

# MARNING: UNLOAD FIREARM BEFORE DISASSEMBLY & INSTALLATION TO PREVENT SHOOTING ACCIDENTS

- 1. Using standard screwdriver, remove screw in barrel band. Slide band forward. (Fig. A).
- 2. Rotate barreled action out of stock, (as shown).
- 3. Remove front retention lever from wood stock. Replace into new Champion stock. (Fig. B).
- 4. Remove rear screw from wood stock. Remove metal lock plate from wood stock. (Fig. C). Replace into Champion stock. Reinsert screw and tighten.
- 5. Rotate action into Champion stock.
- 6. Slide barrel band over retention lever. Tighten front screw.



# M-1 CARBINE HAND GUARD

## **INSTALLATION INSTRUCTIONS**



# **MARNING: UNLOAD FIREARM BEFORE DISASSEMBLY & INSTALLATION** TO PREVENT SHOOTING ACCIDENTS

- 1. Using standard screwdriver, remove screw in barrel band. Slide band forward.
- 2. Slip wooden hand guard forward and remove from stock.
- 3. Install Champion hand guard.
- 4. Slide barrel band into position. Replace screw in barrel band.

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